

MTS Houston INDEPENDENCE HUB AND TRAIL - PART ONE -

Thursday May 26, 2005

Bart H. Heijermans Senior Vice President

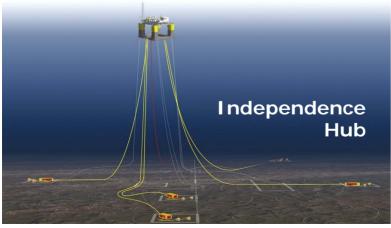
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 Introduction to Enterprise Products Partners L.P.

 Deepwater infrastructure in the Gulf of Mexico



Independence Hub and Trail

What makes his Project Unique?





- Five producers and infrastructure developer collaborating in the fast track development of nine remote gas fields in a new supply corridor in the Eastern Gulf of Mexico
- Record Setting Project
 - Deepest production platform (8,050 ft.)
 - Deepest production (> 9,000 ft.)
 - Deepest pipeline and flowline systems
 - Largest MEG Reclamation Unit
- First production from federal waters adjacent to Florida
- Compressed schedule
- Project Team, contractors and vendors

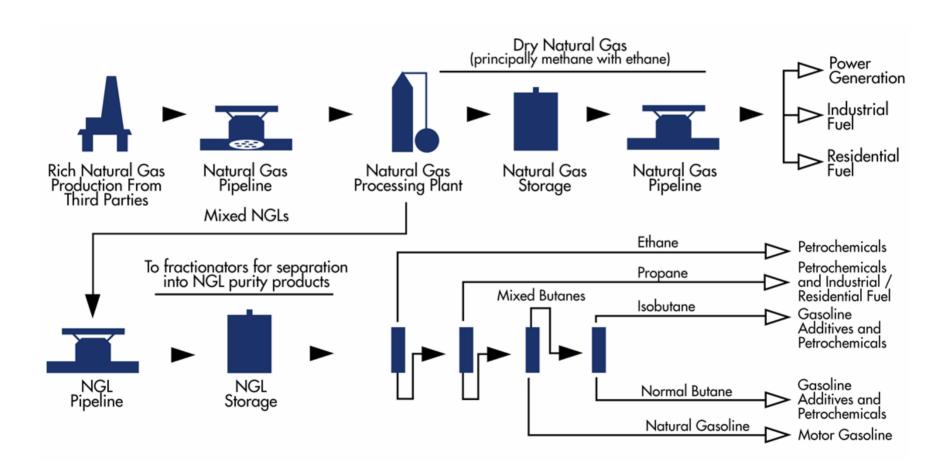
Overview of Enterprise (EPD)



- Enterprise filed its IPO in 1998 and has an enterprise value of approximately \$14 billion
- GulfTerra Energy Partners, L.P. and Enterprise Products Partners L.P. merged in September, 2004 to create one of the largest publicly traded energy partnerships serving producers and consumers of natural gas, natural gas liquids and crude oil
- Large platform of assets across the midstream energy value chain

Natural Gas and NGL Value Chain





Integrated Midstream Energy Services



7 Hub **Platforms**

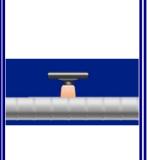
19,181 miles of Natural Gas & Crude Oil **Pipelines**

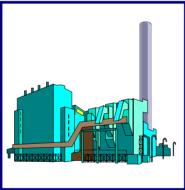
23 Natural Gas **Processing Plants** with capacity of 6.3 BCF

9 NGL 13,231 miles Fractionation of NGL and Plants with net petrochemical capacity of **Pipelines 439 MBPD**

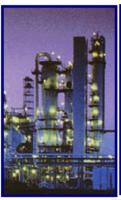
Storage & Distribution













Markets / 23 BCF of **Natural Gas Storage**

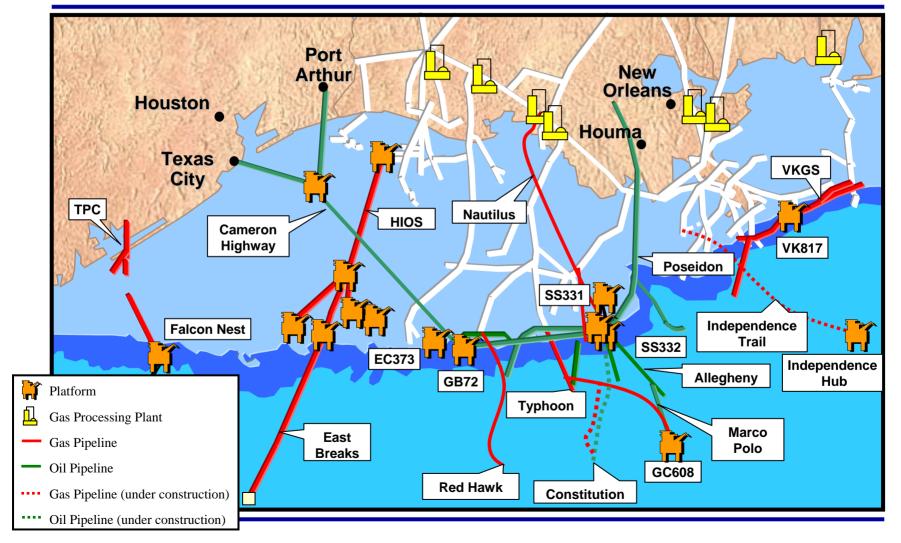
NGL Products

Ethane Isobutane **Propane** 157 MMBbls of NGL salt dome storage Normal Butane

Natural Gasoline

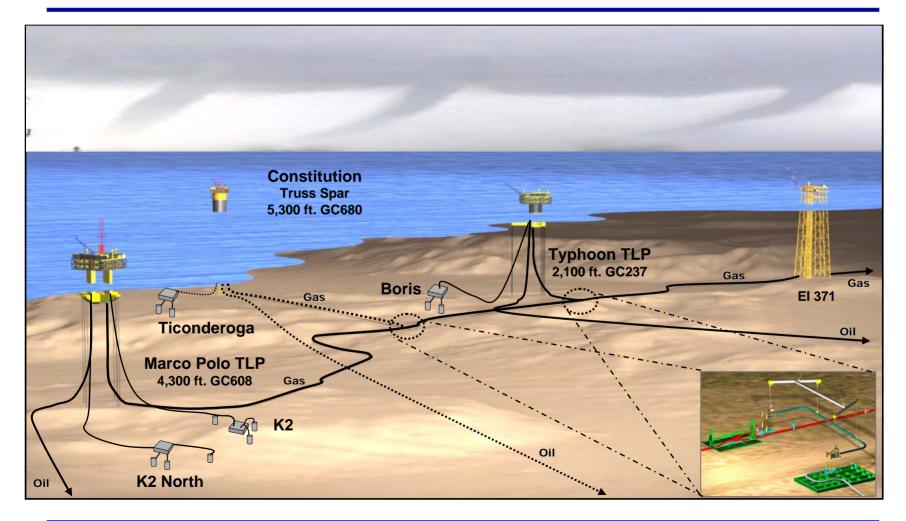
EPD Gulf of Mexico Assets





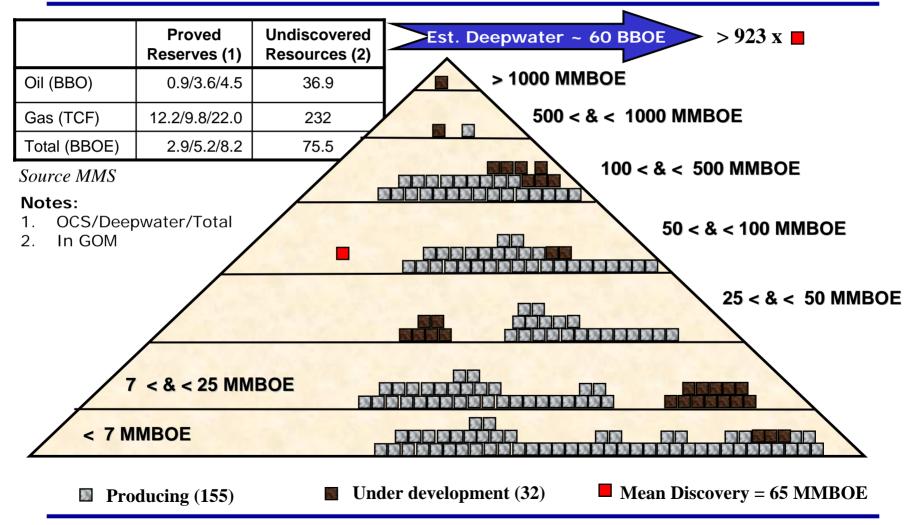
The Future of Deepwater Infrastructure in the *Gulf of Opportunity*





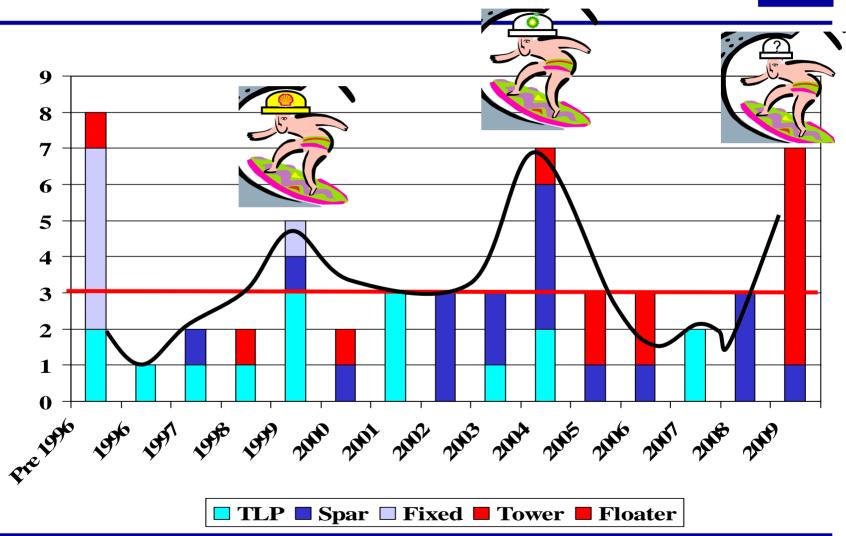
The Deepwater Field Pyramid





Deepwater Platforms

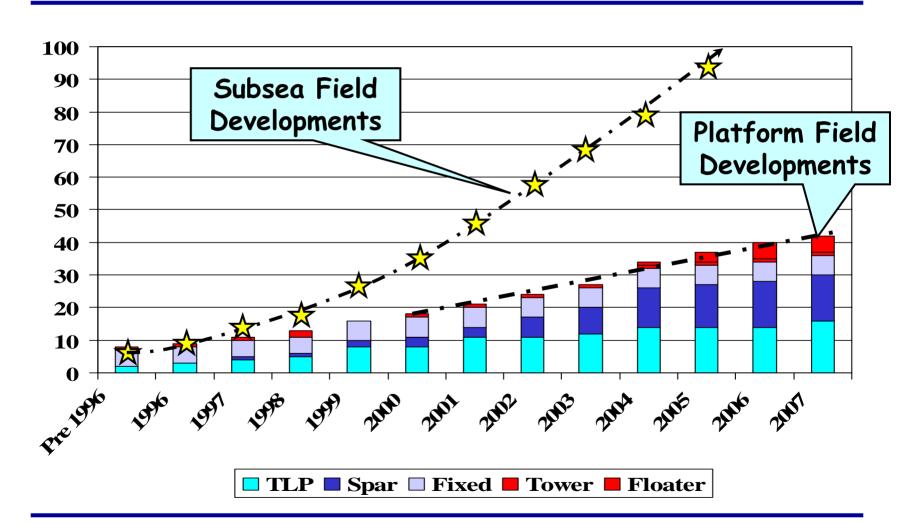




Infrastructure Triggered Developments



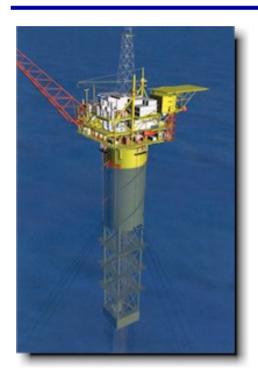
Cumulative Deepwater Platforms and Subsea Tie-Backs



Source Enterprise

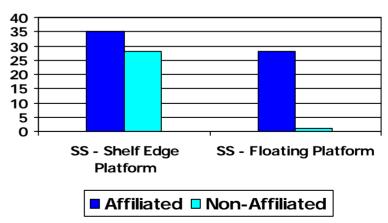
Infrastructure Ownership and Capacity Utilization





- Only 2 out of 38 producing deepwater platforms are owned by third parties
- Value of Capacity
- Indemnification Schemes
- Risk/Reward Structure
- Too many platforms are 'right-sized'

Subsea Tie-Backs

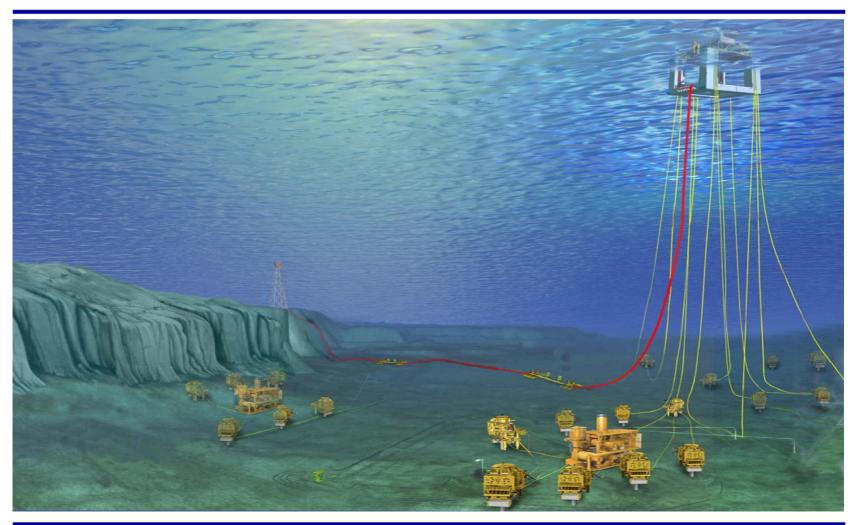


More deepwater infrastructure to be owned by third parties

Source Enterprise

Independence Hub and Trail





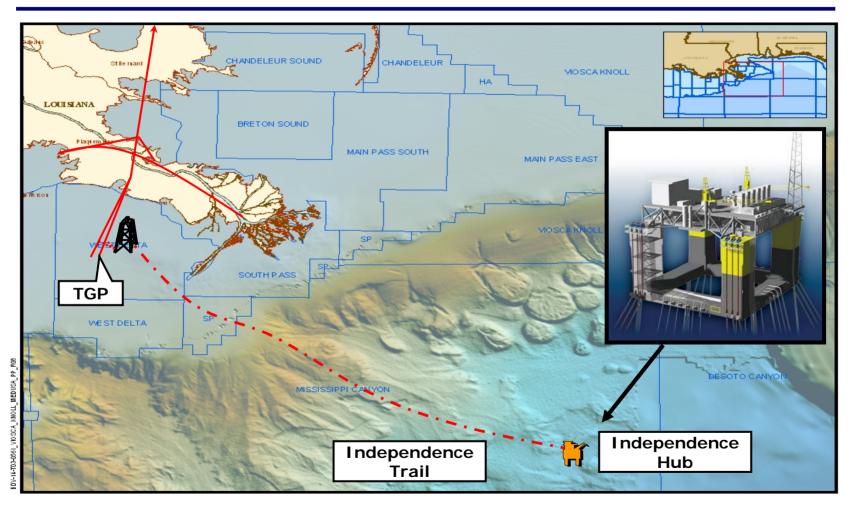
Summary



- Anadarko, Kerr-McGee, Devon, Dominion and Spinnaker formed Atwater Valley Producers Group ("AVPG")
- Enterprise and Cal Dive International will own a floating platform named *Independence Hub* with the capacity to process 850 MMcfd (Enterprise will have an 80% interest in the platform entity and Cal Dive will own the remainder 20%)
- Enterprise will build, own and operate a new 134-mile, 24-inch natural gas pipeline, named *Independence Trail*, with a capacity of 850 MMcfd to transport production from the Independence Hub to an interconnect with Tennessee Gas Pipeline in WD68
- An integrated project team ("IPT") with representatives of the Enterprise and the AVPG and other industry experts will build Independence Hub
- AVPG will own and construct tie-back pipelines from the nine anchor fields to Independence Hub
- First production expected 2007
- Independence Hub is Enterprise's third deepwater platform development

Independence Hub and Trail

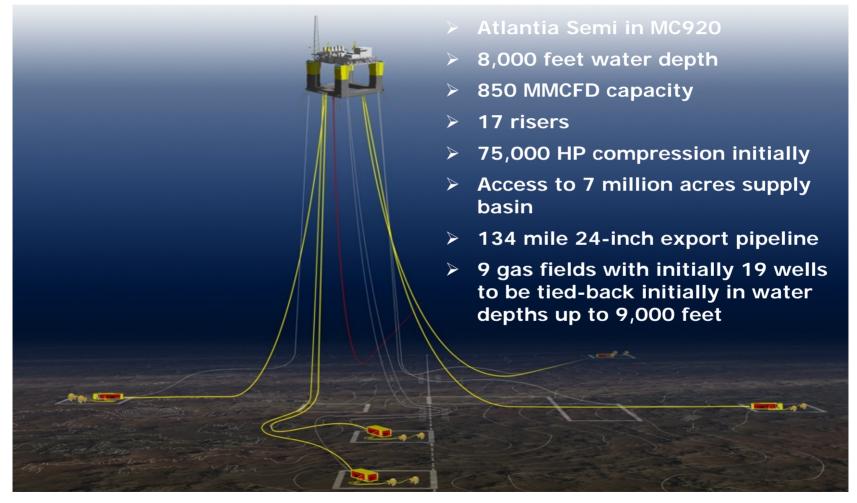






Independence Hub

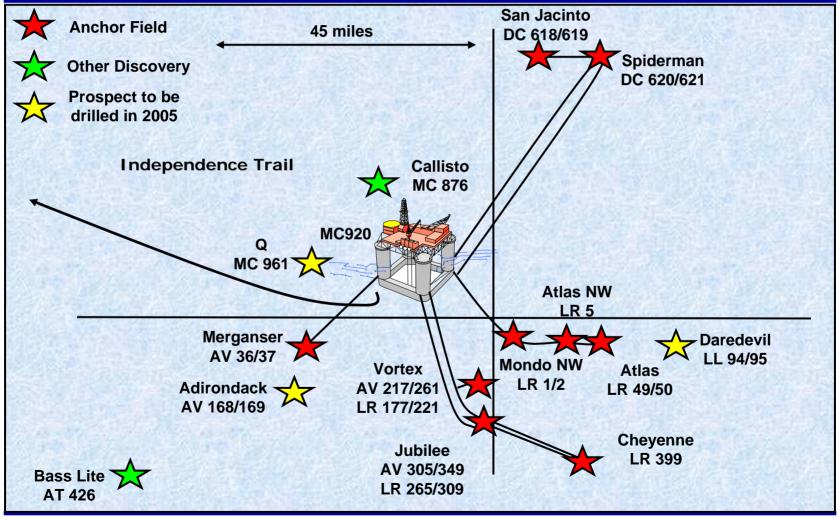


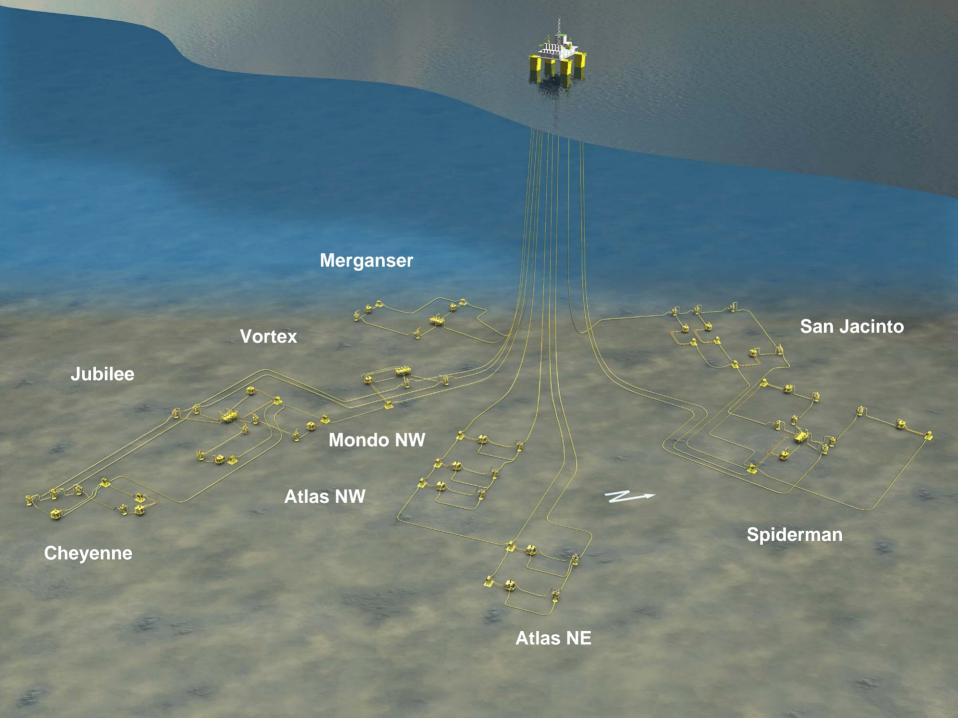




Independence Project

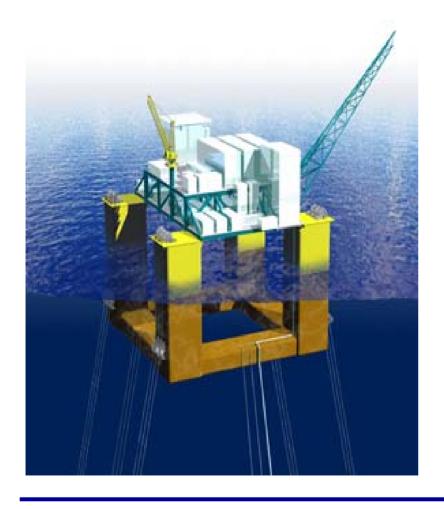






Platform Hull and Moorings





<u>Hull</u>

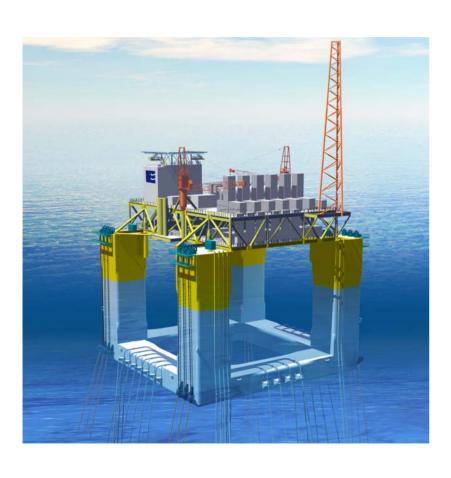
- 4-column semi with ring pontoon
- Outside 232' x 232' x 160'H
- Columns 46' x 46'
- Pontoons 38' x 26'
- Operating draft 105'
- Displacement 46,160 tons
- Hull dry weight 14,370 tons

Moorings

- 12 x chain/polyester/chain lines
- 2.5 miles long
- Mooring horizontal offset 10,400'
- Polyester test inserts
- 15.5' x 100' suction piles

Platform Topsides





- Two-level deck 140' x 232' nominal
- Capacities
 - 850 MMcf/d gas
 - 4,250 bpd condensate
 - 3,000 bpd water
- Dedicated allocation separation
- Gas dehydration
 - Process design pressure 2,220 psig
- ~75,000 hp compression (5 Mars 100 units)
 - Export pipeline MAOP 3,250 psig
- Hydrate inhibition with reclamation
- Dry weight 8,400 tons
- Operating weight 10,100 tons

Platform Compression



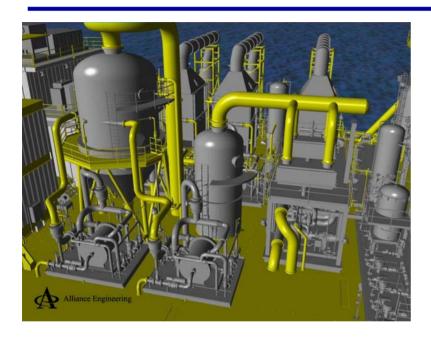


- 6 x Mars 100 Turbine Driver Packages (5 Current, 1 Future)
- 90,000 HP (ISO Rating)

- Two Stages of Compression 600 to 3100 psig
- Single Stage Identical Compressor Trains

MEG Reclamation Unit





APPROXIMATE DRY WEIGHT

Asgard740 tons

Independence 375 tons

→ Half the Weight, 40% Greater Capacity.

OFFSHORE MEG RECLAIMER FEED CAPACITY

Statoil Asgard (N. Sea)3 x 1800 BPD

■ Kerr – McGee Red Hawk 580 BPD

Shell Mensa 750 BPD

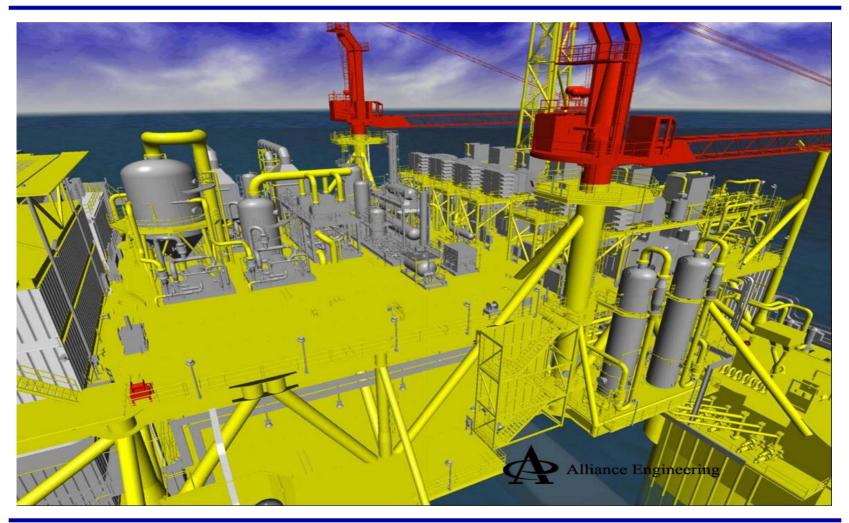
Enterprise Independence 7800 BPD

COST SAVINGS / WEIGHT SAVINGS

- Single Train/Spared Pumps
- High Flux Exchangers Heaters/Condensers
- High Efficiency Structured Packing
- High MTD Exchangers
- Simplified Piping Scheme
- Condensation vs. Vacuum Duty

Space and Payload Reserve





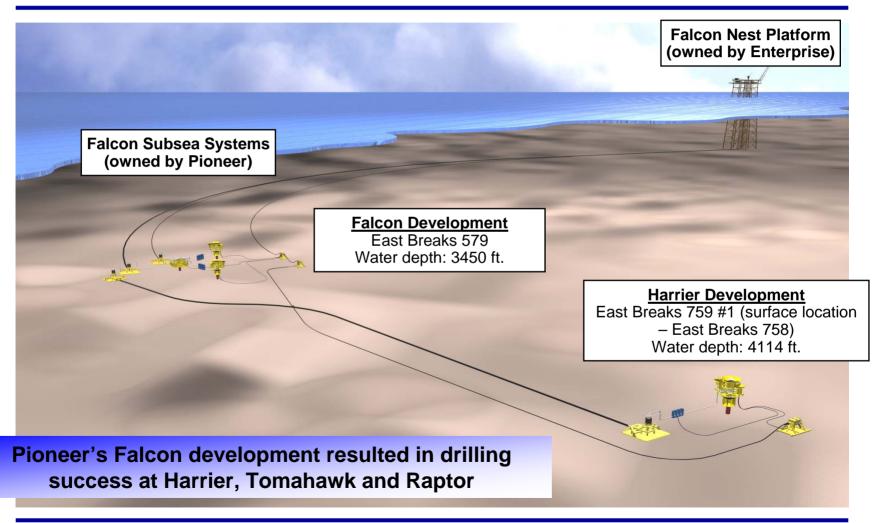
What made this Area in the Eastern Gulf Attractive to Enterprise?



- Remote location with no infrastructure and nine stranded fields
 - → <u>First mover advantage</u>
- Platform will have excess capacity once the decline of the nine anchor fields starts → <u>Stimulate additional drilling in the area</u>
- Majority of gas fields are relatively shallow
 - Low dry hole cost
 - Low drilling and completion cost
- Low tie-back cost → lower the development threshold for future fields (from 500 BCF to 25 BCF
 - Relative shallow fields: less wall thickness required
 - Additional pipeline loop not required because of gas production
 - Future wells can be connected to existing flowlines and manifold
- Less flow assurance problems
- Platform with subsea tie-backs will provide large footprint → discoveries in a supply basin of over 7 million acres (size of the State of New Jersey) can be tied-back to the platform

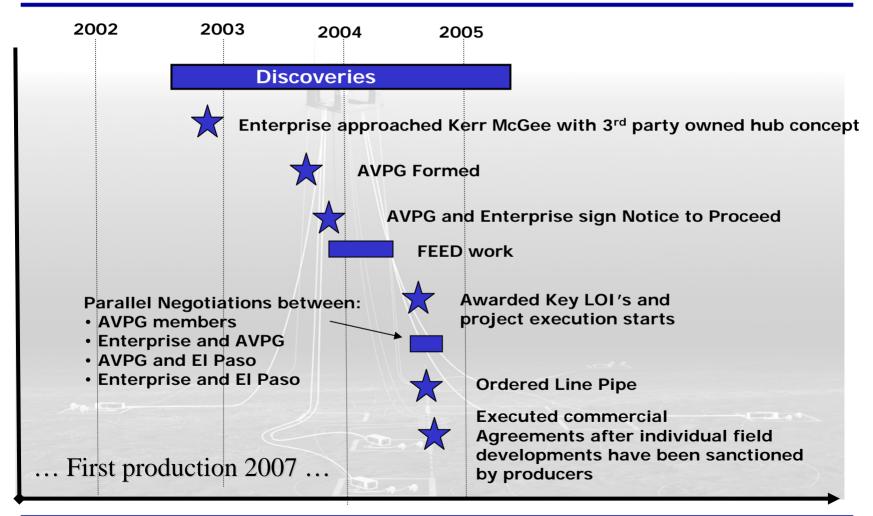
Falcon Corridor





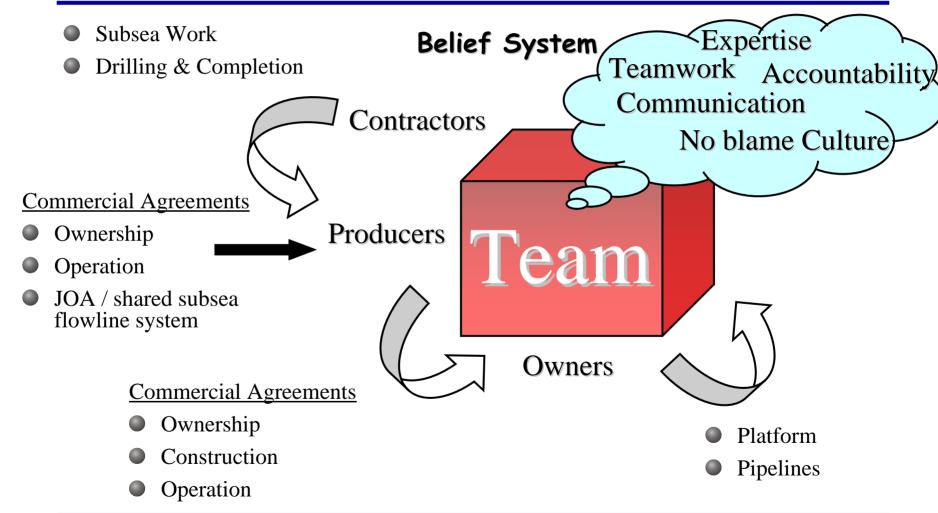
Independence Project - Timeline





Independence Project Structure

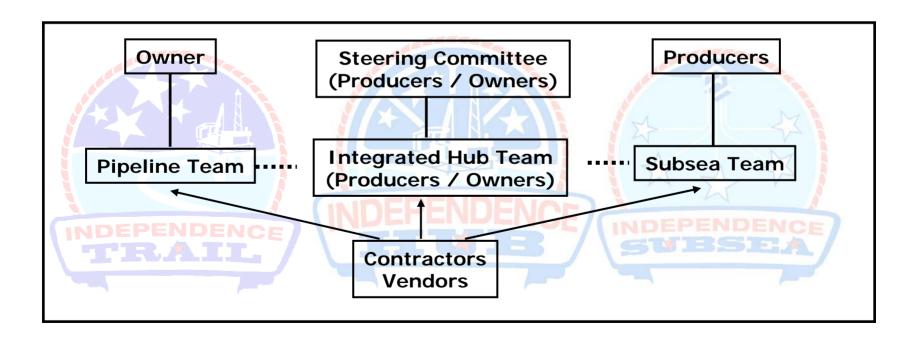




Independence Project Organization







Major Contracts for Hub







Hull and moorings design and fabrication



Installation of the anchor piles, polyester Mooring system along with the Semisubmersible Hub facility







Gas Turbine Compressor manufacturing



Structural fabrication of the Topsides and the assembly of the facilities and interconnect piping. KOS will also perform the 8,400 ton lift of the Topsides onto the Hull and the integration activity







Jurong Fabrication Progress











Fabrication Progress – KOS Topsides





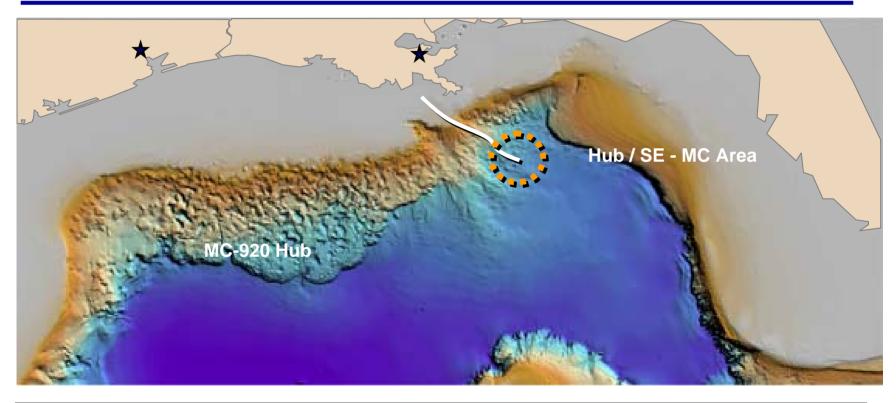






Independence Trail



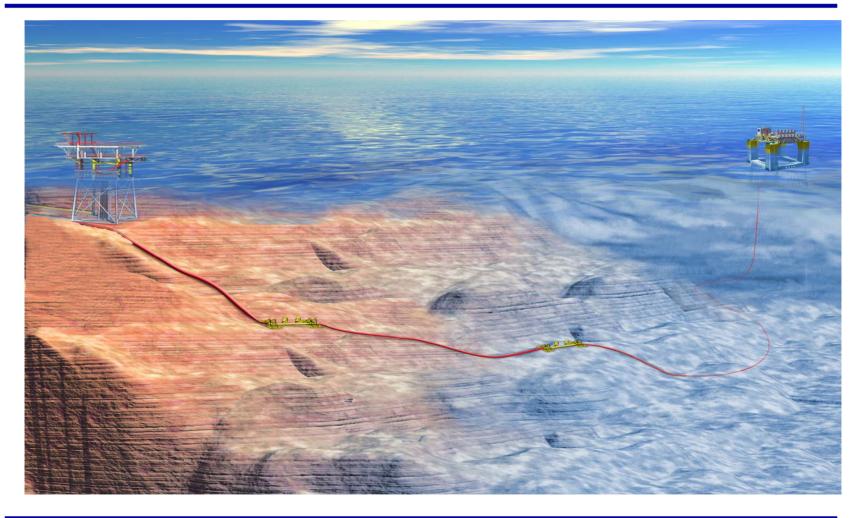


Independence Trail will initiate as a 24-inch diameter pipeline at a new fixed Platform in WD-68 in approximately 115 (fsw) and extended southeast a distance of approximately 134 miles and ending with a 20" SCR onto **Independence Hub**, in MC-920 in 8,050 (fsw).



Independence Trail







Independence Trail SCR





- 20-inch and W.T. of 1.21-inch
- 9,000 feet of VIV Strakes
- Maximum lay-tension of 600 te.
- Dry recovery weight SCR~ 460 Te.
- Wet recovery weight SCR~ 900 Te.



Line pipe



Welspun



Voest Steel Mill

- 24-inch line pipe with four W.T. (0.95", 1.07", 1.22", 135") and 20-inch SCR with W.T. of 1.210"
- Steel plate from Voest Alpine and Ukraine
- Pipe rolled by Wellspun (India)





Pipelay





- Stinger Elongation from 110 m to 140 m
- Tension Up-Grade 525 MT to 800 MT
- A&R Up-Grade 420 MT to 1,000 MT
- Additional Aft ship buoyancy / 4,000 MT

Solitaire / Rotterdam







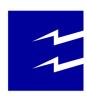
Vessel back to work in Norway

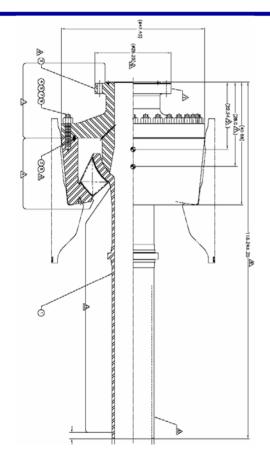
April 2005

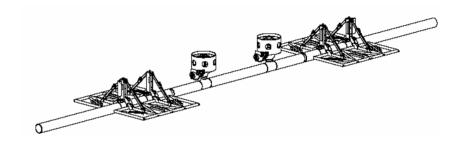




In-line Dual T- Sleds and Flexjoint





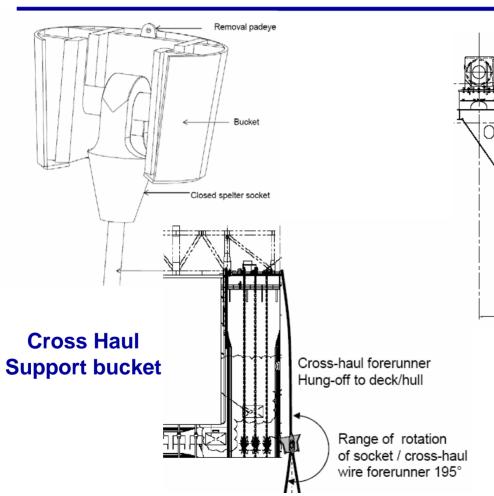


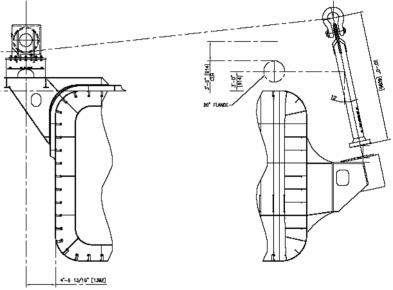
 20" SCR Flex- Joint & Dual Tee Assemblies (12-inch and 16-inch on 24-inch)

Oil States

Riser Recovery and Hang-Off







- SCR Cross Haul hang off rigging
- Lift and Hang sequence
- Hull mounted pull-in structures and sheaves

Keys to Success



- Collaboration and open discussion of problems and challenges
- Performance of project team, vendors, contractors
- Interface management
- Timely completion of all wells
- Regulatory review of permit applications and development plans
- Environmental 'forces of evil' (hurricanes and loop currents)

To be Continued.....



